

Location: The Grid Company – Woodbridge, ON

**Department:** Production **Reports to:** Plant Manager



## **About Bailey**

Founded in 1950 by Sam Bailey, The Bailey Group of Companies (BGC) is a family-owned and operated Canadian company recognized as an industry leader. With manufacturing locations in Ontario, Quebec, Alberta, and British Columbia, the BGC has grown tremendously over the past 70+ years, producing roll-formed products and providing steel slitting services for the commercial and residential construction industry. Our people, products, and industry are our pride while innovation and our customers are at the core of our business. Our associates are the key to achieving our vision of being the leaders in this industry, which is why we work hard to create a safe and healthy work environment where associates can achieve growth and development. Apply now, for this exciting opportunity!

## Why Join Our Team?

- Market competitive remuneration package
- Employer-paid comprehensive benefit package
- RRSP matching program
- Education support program
- On-the-job training
- Employee referral program
- Personal protective equipment allowance

#### **Position Summary**

The Production Supervisor shall ensure that products are produced while meeting the production schedule, product quality, packaging, and safety requirements of the company. This includes employee scheduling, liaising with all departments including production scheduling, shipping, and maintenance.

### What you'll do:

- Supervise and schedule daily activities of full-time and temp workers to ensure orders can be completed meeting customers & interdepartmental requirements.
- Conduct and document daily workplace walks; inspect product quality; observe for unsafe acts and unsafe conditions; and resolve workers' and safety concerns and problems.
- Oversee all equipment set-ups and troubleshoot quality and machine problems.
- Ensure that systems/equipment operates safely, efficiently, and effectively.
- Review all work performed by production employees for completion, accuracy, and quality and identify their performance requirements and company training needs.
- Maintain working knowledge of all BMPL Health & Safety policies and all relevant OH&SA regulations.
- Correct and communicate any unsafe acts/conditions to Plant Manager.
- Support and promote all aspects of Bailey Metal Processing's Health & Safety program.

# What you'll need:

- 10+ years of supervisory experience, with excellent knowledge of metal processing and slitting.
- Able to operate and/or supervise steel coil forklift and overhead crane handling.
- Demonstrated knowledge of LEAN manufacturing with previous experience is a definite asset.
- Sound knowledge of OH&SA regulations.
- Preferred post-secondary (minimal high school) education, proficient speaking and writing English
- Personal attributes include ethical, communicative, coaching, open-minded, observant, and tenacious.
- Quick learner, Team Player with initiative, and capable of meeting deadlines.

## **Working Conditions:**

- Fast-paced plant environment.
- Physically able to lift materials up to 50 pounds.
- Overtime as required.

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